TECHNICAL DATA SHEET

*Pigment

IIMAK Product Category	Core Choice
General Description	All-purpose, vivid ink for marking plastics. Well suited to food packaging. Also recommended for printing on parachute material
System	Solvent, Alcohol
Colors	Black, Red, Blue, Light Blue, Green White, Yellow*, Orange*, Orange/Yellow Custom Colors: Brown, Purple (4gl MOQ) Color Matching Available
Colorant	Pigment
Surface Type	Non-Porous
Typical Substrates	Polyethylene, Polypropylene, PET, Polyester Nylon Parachute Material, Cloth and Webbing
Suggested Application Method	Flexo coder, semi-flexo coder, hand stamp
Regulatory / 3rd Party Specifications	REACH, HAPS Free FDA 21 CFR indirect food contact, imprints on the outside of package Complies with Government spec A-A-59291 (formerly MIL-I-6903)
Dry Time	10-15 seconds
Recommended Thinner / Reactivator	628 Solvent
Shelf Life	12 months
Shipping Status	Flammable Liquid UPS ground surcharge applies on 5 gallon or larger container

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To achieve desired results, testing of ink in your application is recommended.